

Matrix-Assisted Pulsed Laser Evaporation (MAPLE) technique for deposition of hybrid nanostructures

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Abstract

This review paper provides the detailed information on a new nano-manufacturing process for producing nanocomposites, *i.e.*, the matrix-assisted pulsed laser evaporation (MAPLE). Owing to its unique advantages in depositing polymers and biomaterials, MAPLE technique has been applied to fabricate coatings for medical implants, and electronic devices. In this paper, the current progress on the applications of MAPLE technique is reviewed and discussed. MAPLE techniques have demonstrated a precise control of the parameter such as film thickness and roughness, material structure after deposition. The potentials of MAPLE technique in nanobiotechnology are also discussed in this review paper.

Introduction

The key of development of the next generation electronic devices, passivation coatings chemical and biological sensors. For these applications, their chemical composition, structure and morphology should be in a definite area. These application include organic thin-film transistors, organic light emitting displays, flexible optical waveguides, nonlinear and optical limiting devices and other opto-electronic components [1]. The organic and inorganic material thin film also is an important part of high performance dielectrics, optical data storage, passivation and encapsulation coatings for electronic devices. At pharmaceutical, bioengineering and sensing field, the chemoselective or bio-specific layers are based on the polymer and organic thin film which make the most types of chemical and biochemical sensor system in operation. The biomaterial thin film is the essential part of tissue engineering, spatial patterning of cells, time-release drug delivery systems, anti-inflammatory coatings for medical implants and implantable devices, in biomedical field.

A new deposition technique, known as Matrix assisted pulsed laser evaporation (MAPLE) was designed for providing an alternative way to fabricate polymeric and organic thin film. In the following sections origins, development process and the application of MAPLE technique will be discussed and the overview of presenting understanding of process will be presented together. Following by the conclusion of this technique and outlook to the future of MAPLE.

Background

Surface modification refers to modifying the surface of a material by altering its surface properties to enhance specific functions while retaining the bulk properties of the desired material (by fabricating thin film on material's surface). The modification can be done by different methods to alter a wide range of characteristics of the surface, such as: roughness [2], hydrophilicity [3], surface charge [4], surface energy, biocompatibility [5] and reactivity [6].

There are two main type of surface modification methods: chemical methods and physical methods. The two main chemical methods are chemical vapor deposition (CVD) [7] and wet chemical methods [8].

CVD method is use to increase the hydrophilicity of a surfaces by adding suitable functional groups. However, the precursors of CVD method can be highly toxic, corrosive or explosive ($\text{Ni}(\text{CO})_4$, SiCl_4 , B_2H_6). These compounds may cause damage of the biomaterial [9]. And there are a series of by products (CO , HF or H_2) may produce by the CVD process. Same with the CVD method, wet chemical method involve chemical agents among the process which can cause adverse toxic effects. Besides, the chemical methods strongly depend on the use of surface-specific chemistry. This is the reason which obstructed the chemical method to be employed to modify a wide range of substrates [10].

Physical methods include spin coating [11], dip coating [12] and physical vapor deposition (PVD)[13]. Compare to the chemical method, spin coating and dip coating are more eco-friendly. But these method are hard to control the thickness of the film compare to the PVD method. For the PVD method, the thickness of film can be control to atomic level or nanometer level and the solvent contamination is much lower. The PVD method include vacuum evaporation, sputtering, arc vapor deposition and ion plating [9]. These four method have their own advantages and disadvantages, and can be applied only to specific range of materials.

Matrix assisted pulsed laser evaporation (MAPLE) is a new deposition technique which is developed from pulsed laser deposition (PLD). MAPLE provides a gentle process for fabricating a uniform film of small or large molecular weight species such as inorganic and polymers, from the condensed phase into the vapor phase.

For the process of MAPLE technique, a frozen target consisting of a solution of a polymeric compound dissolved in a relatively volatile solvent and it would be ablation by the laser among the deposition process. The target material is dissolved in the solvent with a weight concentration lower than 5% (w/v). During the deposition process,

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the majority of the laser energy is initially absorbed by the solvent molecules. This mechanism can protect the target molecules and prevent them from being damaged by the high energy laser beam. Among the photo thermal process, the frozen solvent molecules absorbed the energy of photons and converted to thermal energy which in turn heats the target molecules and allows the solvent to vaporize [14]. When the target molecules absorb enough energy through collisions with solvent molecules under the evaporation process, the target molecules are transferred to the vapor phase. By the MAPLE process, the target solution (matrix) is, layer by layer, depleted and maintain the same concentration. The substrate is placed on the direction of the molecule movement to make the target molecule reach it easily. During the MAPLE process, the target molecules start fabricating the thin film on the surface of substrate. At the meantime, the solvent molecules are pumped away by the pumps because their adhesion coefficient are low [15].

The history of MAPLE

The first organic and polymeric materials deposition were finish by Smith and Turner through PLD method [16]. The material they deposited is called fuchsine and Ni-dimethyl glyoxime (organic dye). After 2 decades, Hansen and Robitaille tried to deposit polymer (polyethylene, polycarbonate, polyimide and polymethylmethacrylate) film by PLD method [17,18]. During the experiment the researchers found that as the laser wavelength decreased, wavelength the film morphology and the ablation behavior improved. And the other observation was the film quality was enhanced when laser energy close to the ablation threshold energy of the polymers.

Even though there are many of polymers and organic materials deposited by the PLD, there still have problem that PLD method hard to avoid. During the PLD process, the organic or polymeric targets are directly ablated by the high energy pulse laser. This may lead to the damage of the structure or degree of irreversible decomposition.

Since PLD is not always suitable for depositing delicate materials like polymers and organic materials, other laser based deposition methods are considered. The MAPLE technique was developed by the US Naval Research Laboratory to provide gentler pulsed laser evaporation process for functionalized polymers in the late 1990s [19]. The MAPLE technique has achieve success at depositing thin and uniform layers organic compounds such as simple carbohydrates and their polymers [15,20]. Compare to PLD method, MAPLE technique give the researchers a milder choice to deposit materials through pulse laser deposition process. The target materials dissolved in the highly volatile solvent and the solution which maintained frozen by the liquid nitrogen. Most of the laser beam energy would be absorbed by the solvent and the target material can be protected as this paper discuss before. The MAPLE technique is able to fabricate homogeneous, ultra-thin, well adherent coatings over desired substrate with accurate thickness control, and maintains the chemical structure and the physiochemical properties of the organic or polymer molecules [21,22].

The MAPLE technique

Among MAPLE process, the concentration of the desired solute material (*i.e.*, polymer or biomaterial to be deposited) in the target solution always lower than 5%. Therefore, each molecule of target material is surrounded and shielded by a large amount of solvent molecules (matrix molecules). The mechanism can prevent the target molecules (polymer or biomaterial molecules) from the thermal damage during the laser ablation. Under this condition, the highly-volatile solvent molecules absorb the laser radiation energy and fracture away from the surface of the frozen target.

A typical MAPLE system is sketched in Figure 1 (the vertical configuration). The whole process is carried inside a vacuum chamber. The substrate holder fixed on the top of the chamber. The soild substrate is fixed on the surface of the holder. On the opposite side of the subtrate holder is the target holder. The target solution is add inside the target holder and freezed by the liquid nirtrogen. The structure of the target holder is complex than the substrate holder, the wall of the target holder is double layer and the liquid nitrogen run through to freeze the target solution. Both these two holders are rotating during the deposition process to fabricate thin film with better morphology and make sure that the laser ablate the most of the target surface. The high energy laser beam come through the focusing and the CaF₂ glass and heat the surface of the frozen target. Normally, the background pressure of the chamber is around 1×10^{-4} Torr.

When the deposition process start, the target solution with desired solute material (low concentration <5%) inside is frozen by the liquid nitroge first. When the target is frozen, the chamber is pumped down by the vacuum pump. The high-energy pulse laser beam impinging on the target surface and remove the molecules from the target surface. Normally, the solvent molecules are lighter than the target material molecules, it would be easily pumped away by the vacuum pump. Only the latter molecules which is heavier could reach the substrate surface. Therefore the presence of the solvent minimizes the photochemical damage of the target material molecules.

Figure 2 is the sketch of the horizontal configuration. The mechanism of horizontal configuration is same with vertical configuration. The different between them is the location of the target holder and substrate holder. For the vertical configuration, the substrate holder placed opposite in a vertical direction. But for the horizontal configuration, the substrate holder placed opposite in a horizontal direction.

But to achieve this result, the solvent (matrix) need to meet three specific criteria. First, the target material must be highly soluble in the solvent. Second, the most part of the laser beam energy must mainly be absorbed by the solvent. Third, the solvent (matrix) must be highly-volatile at room temperature. As we discuss before, the target and substrate are oriented with respect to each other (both vertical and horizontal). The lifting target material could be deposited on the surface of the soild substrate. When the process start, the high-energy pulse laser hit the surface of the frozen target and initiate the photo-thermal proces, this process sublimate the frozen solvent and release the coating material into the vacuum. The result of this process is the solvent molecules and the particles would gain momentum and moving from the frozen target to the substrate. As the solvent is light and its vapor pressure is high at room temperature, it would be removed by the vacuum pump. Meanwhile, the target material molecules which is lighter adhere on the surface of the substrate and fabricate thin film.

MAPLE deposition

Early Success by MAPLE

The early experiments of MAPLE are mainly focus on the polymers. From the very beginning, there are two primary targets: biological molecules and polymers. For example, the carbohydrates, chemoselective polymer and flouroalcoholpolysilane. Initially, Naval Research Laboratory deposited carbohydrates like glucose, sucrose, and dextran [15,23] Fluoro alcohol Polysiloxane.

(SXFA), the film which deposited by MAPLE shows highly sensitivities to chemical threatment than the spray coated thin film [15,24,25]. The following figure shows of two surface acoustic wave

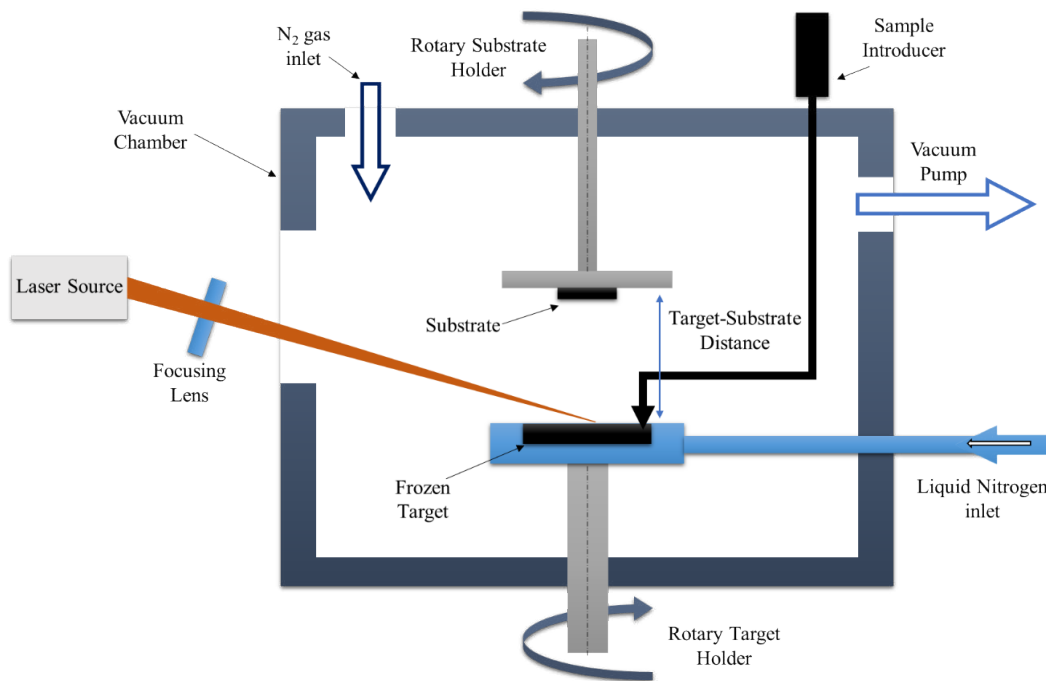


Figure 1. Schematic of MAPLE (vertical configuration)

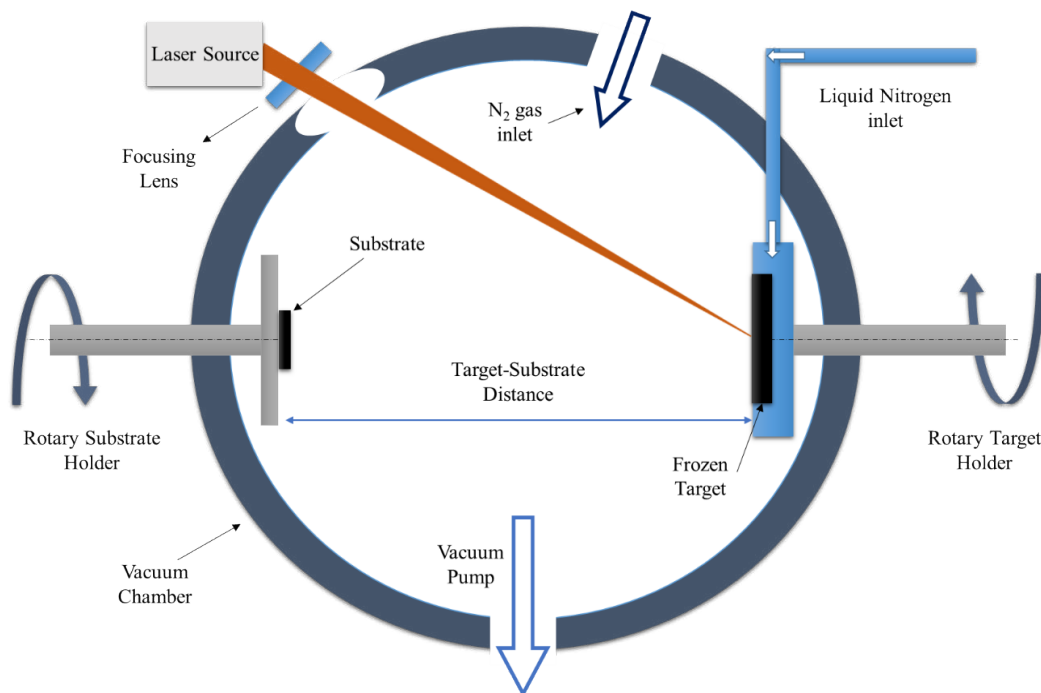


Figure 2. Schematic of MAPLE (horizontal configuration)

(SAW) devices, the film which fabricated by MAPLE (a) is more uniform, compared with spray coating one(b). The FT-IR result of the MAPLE deposited SXFA film present that the spectra was identical to that of bulk SXFA samples and with the similar absorbance ratios for the key absorption bands. In order to get desired sensor signal kinetics, it may need to get the thickness of the film lower than 50 nm and make its surface highly uniform. The AFM result show that the thin film fabricate by MAPLE meet this requirement better than the other methods.

The deposition of horseradish peroxidase and insulin by Ringeisen [26] demonstrated that the MAPLE process can avoid the destruction of the structure and preserved the activity of the biomaterial among the process. Also Wu [27] conduct the experiment to deposit horseradish peroxidase in a polymer composite for biosensor applications. The researchers also conduct the experiment about deposit polymer by MAPLE for organic electronic devices and sensors. For the light emitting diodes application some polymers such as MEH-PPV and poly(2-methoxy-5-(2'-ethylhexyloxy)-p-phenylene vinylene) were

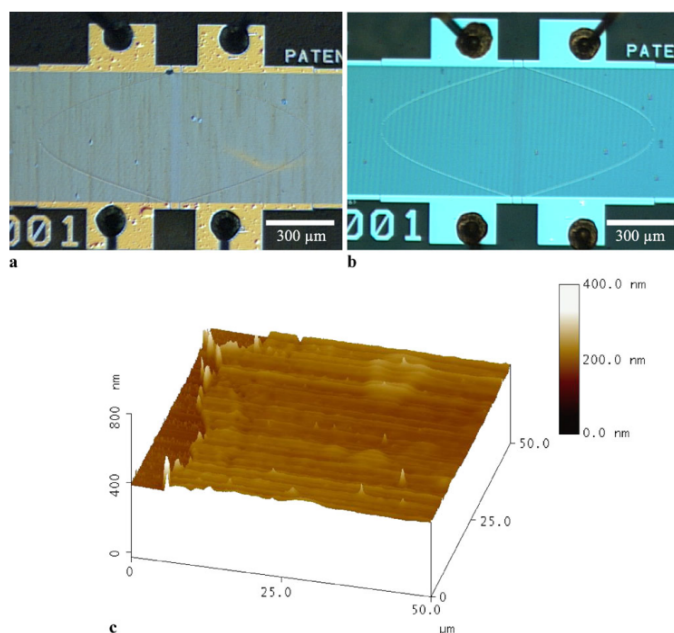


Figure 3. Optical micrographs showing the surface of SAW devices coated with a chemoselective polymer (SXFA) by (a) spray coating (b) MAPLE (c) AFM image of the film. Reproduced with permission. ¹Copyright 2017, Springer

deposited by the researchers [28]. Another research focus is depositing polythiophene polymer thin film to fabricate the active layer for organic photovoltaic devices [21-29]. For the sensor application studies, polysiloxanes and polysiloxanes were deposited, because those can use as transparent electrode material [30-32]. Even polymer nanocomposites film was fabricated and it doped with carbon nanotube which is conductive were deposited. This doping material may can help increase the electrical conductivity and mechanical properties of the polymer thin film n [33-34].

Recent progress of MAPLE

Biomaterials

Biomaterials include a large range of materials. From simple polymers for example poly(lactic acid) (PLA) for tissue engineering to nucleic acids and proteins, biomaterials can be applied in medical applications, textiles, agriculture and food industries. The biomaterials are different with the traditional materials like metals because it possess inherent activity (biochemical functions). But for the most of the biomaterials, the denaturing may change its property. Normally, it's easy to denature the biomaterials, it may happen during the treatment process. Besides, the mass and the size of the biomaterial molecules are also important for the biomaterials properties. Therefore it's necessary for the thin film fabricating process to preserve the size, mass and structure of the biomaterial molecules among the deposition process.

Serval studies about biomaterial deposition are discussed in the former section. Recent years serval bio-compatible polymers were deposited by MAPLE. For example, collagen [35], the copolymer like poly(d,l-lactide-co-glycolide) (PLGA) [36] and polyethylene glycol (PEG) [37]. For PEG deposition, it was shown that the PLD method may cause the irreversible change of the target materials, due to the photochemical decomposition [37]. On the contrary, the PEG thin film which deposited by MAPLE method almost no change from the bulk, after analyze the result from the FTIR, MALDI-time of flight (MALDI-TOF) and electrospray ionization (ESI) [37]. Another study show that,

it is possible to deposit PEG thin film by high-energy (2.5 to 7 J/cm²) when they use water as matrix [38].

As previously discussed, it is possible to deposit protein on the solid substrate by MAPLE process. Some protein like Ribonuclease have potential to inhibit the growth of cancer cells. It is hard to immobilize enzyme on the substrate surface and maintain its enzymatic activity. But this problem can be solved by using the MAPLE process. Popescu deposited thin films of Ribonuclease by MAPLE process [39]. At the meantime, this preserving the chemical structure and enzymatic activity of the target material. After analyzed the film, they also found special morphologies of this thin film. The nano- and micro-scale particles are consist together on the substrate surface (Figure 4a). Levan as a biopolymer can be use as pharmaceutical excipient, drugdelivery carrier and medical implant coating. Sima et al. deposited the levan coating by MAPLE process [40]. It displayed good compatibility with bone cells. Meanwhile, this levan thin film present a two-dimension special nanostructure: parallel ridges a few hundred nm in width (Figure 4b). The researchers presumed reason of fabricating this nanostructure was evaporation-induced self-assembly. The above results indicated MAPLE can be useful as a tool to produce complex drug delivery systems.

MAPLE method can be applied in fabricating biological compatible and functional thin film for implant devices of medical field. Gentamicin sulfate, a antibiotic against *Staphylococcus aureus*, *Escherichia coli*, and many other bacteria. The co-polymer which mixed by this antibiotic was deposited by MAPLE [41]. This anti-microbial polymer films are used for prevent the infection caused by the bacteria from implants and catheters. The surface morphology of the MAPLE deposited anti-microbial film maybe rough but it is continuous. The researchers would control the roughness to improve performance of MAPLE-deposited medical films in the future, by controlling the laser parameters and the MAPLE parameters. Similar thin film for medical implant were deposited by Miroiu *et al.* [42] using MAPLE technique. They fabricate thin films by using hydroxyapatitesilk fibroin composite. This thin film possess a series of special properties like high tensile strength and elasticity because this material combined the bone-like characteristics of hydroxyapatite.

The MAPLE can fabricate versatile and durable thin film coating by hydroxyapatitesilk fibroin composite because the solvent(matrix) can protect the fragile silk fibroin molecules from the damage of the high energy laser beam. Floroian *et al.* [43] report a new biomaterial thin film deposited by MAPLE technique for cell adhesion. The researchers mixed bioactive glass (BG57) with PMMA polymer to interaction

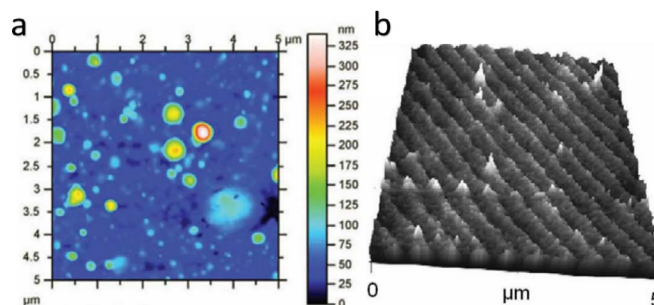


Figure 4. a) AFM height image depicting the nanoscale surface morphology of MAPLE deposited Ribonuclease. Reproduced with permission³⁹. Copyright 2017, Cambridge University Press. b) AFM representation of the structured surface morphology exhibited by MAPLE-deposited oxidized levan. Reproduced with permission⁴⁰. Copyright 2017, American Chemical Society.

between implant and bone. Because the bioactive glass was brittle so the researchers introduce the PMMA inside of the thin film material to improve the mechanical properties. The researcher deposited this thin film on the surface of titanium implants surface in order to prevent the oxidation of the titanium metal which need to embed into the body environment. MAPLE method also provide another way to produce coatings for the proteins which are hard to immobilize on the surface of the substrate. But this series of proteins may can improve the cell adhesion of the surface of the medical implants. Recently year, the researchers were successful deposited the thin films of fibronectin [22] and vitronectin [44] by MAPLE method. Same with the other experiments, because the MAPLE process can preserve the properties and the structure of the protein, human osteoprogenitor cells which grown on the film presented good adhesion on its surface. A lot of reports mentioned using MAPLE technique to deposit Poly(ethylene glycol) (PEG) as biocompatible thin film. An experiment was carried out by Paun *et al.* [45] to compare the blood compatibility, morphology and surface properties of MAPLE deposited different molecular weight PEG films. This study indicate that PEG was more compatible with blood and present low hemolysis property at the highest molecular weight (10 kDa) of this study. MAPLE method suit to deposit delicate material especially the biomaterial because its molecule structure is easy to break.

Polymers

In this part, the discussion is focusing on the polymers deposited for electronic devices and sensors. In recent year, the MAPLE method was used to deposit conductive polymer in order to fabricate electronic devices. Since the films deposited by MAPLE method are ultra-thin and uniform and it is not hard for MAPLE method to achieve complex layer structure. For the early experiment, the MEH-PPV was deposited by MAPLE method use IR-laser source (2940 nm). But the problem was almost 50% of the molecular weight reduced after deposition [46]. And some researchers deposited light-emitting polymers like polyfluorene (PFO). Both UV [47] and IR [48] laser source can be applied to deposit PFO. MAPLE process can minimize the degradation of the PFO molecules when appropriate solvent were selected. Though PFO's light emitting property is very sensitive to molecule structure, it still can preserve nice blue light emitting after MAPLE process (Figure 5). The present that its molecular structure were protected during the MAPLE process.

Another new polymer which is used in photovoltaic field is poly(3-hexylthiophene) or P3HT. Ryan *et al.* also studied its MAPLE deposition process [49]. On the other hand, A. P. Caricato and his co-workers

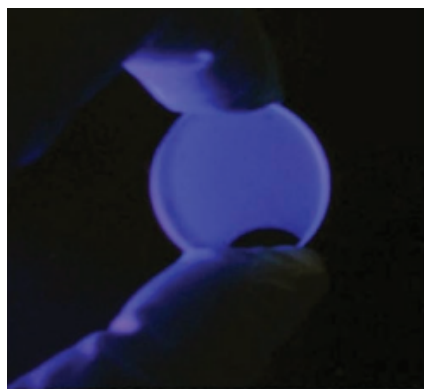


Figure 5. Picture of MAPLE deposited PFO film under the UV-light. Reproduced with permission.⁴⁸ Copyright 2017, Springer.

produced a new bilayer photovoltaic device by MAPLE process. The bilayer system were fabricated by [6,6]-phenyl-C61-butyric acid methyl ester (PCBM) and P3HT through a one-step deposition. The highlight of this study is that they used a two component target cup and produce the device by one step [50]. This new method raised a new concept that performing the bilayer deposition without breaking the vacuum of the equipment. This method can avoid the contamination of the air when we need to load another layer material. The problem is although the bilayer solar cell was operational but the efficiency of this device was two orders of magnitude below the normal P3HT/PCBM bilayer cell. Other electronic devices which fabricate by MAPLE were developed in recent years. Field-effect transistors (FETs) were developed by Adil *et al.* [51] Among the experiment, the SiO₂ worked as solid substrate and used MAPLE technique to deposit copolymer 9,9-dioctylfluorene-co-bisN,N-(4-butylphenyl)-bis-N,N-phenyl-1,4-phenylenediamine (PFB) on its surface. The SiO₂ layer was served as the dielectric layer and the PFB copolymer layer was served as active layer for the FET device. And the FET device fabricated by MAPLE presented better on/off ratio than the devices produced by spin coating. The same happened with metal-insulatorsemiconductor (MIS) diodes, Ukah *et al.* [52] carried the similar experiment by MAPLE deposition. Beside, Guha *et al.* [53] performed MAPLE deposition experiment to fabricate FET device by P3HT. The result indicated that the FET device which produced by MAPLE deposition was showed comparable performance to the FET device (P3HT) produced by spin coating.

For optoelectronic devices, one of the important things is to control what light is reflected and what light is absorbed. Normally, this aim would be finished by turning the refractive index of the device surface or device coating. It is difficult for all-organic devices to change the refractive index. Because the limited range of refractive indices for standard polymers. MAPLE technique can be applied to solve this problem in this field. Polymer nanocomposites can help to enlarge the range of the refractive indices, just by introduce nano inclusions into the polymers. In recent years, poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate) (PEDOT-PSS) with gold nanoparticles, copper nanoparticles or single carbon nanowire were deposited by IR-MAPLE [48]. After characterization, the researchers found that the nanoparticles form a saturate network with electrical property. The other way to change the refractive index is introducing nanoscale pores which filled by air into the film. The co-depositing of polystyrene (PS) and PMMA was carried by McCormick *et al.* [54]. After the deposition process, researchers dissolved away the PMMA. And after of the thin film would be replaced by the nanoscale pores. Bargg reflector was fabricated by MAPLE technique by deposited 16 alternating layers of P3HT and PMMA [46].

Nanoparticles

Recent years, since the nanoparticles became the one the most hot field of material science. Therefore, more and more researchers studied about fabricate thin film by nanoparticles or nanocomposites. The properties of the nanoparticles and nanostructured films were strongly related to surface properties of the nanoparticles, composition, size and morphology. The nanoparticle film can be obtained by metalorganic chemical vapor deposition [55] and molecular beam epitaxy [56]. Compare with MAPLE and PLD, the those two deposition techniques are too delicate, too long to carry out and costing to high. Both MAPLE and PLD could easily control the thickness of the film, compare with some cheaper method like spin coating and drop casting. However, compare with PLD, MAPLE technique has more advantages at protect the structure of the target material. Since most of the nanoparticles

are delicate and fragile, this is why MAPLE IS considered as a very attractive alternative method than PLD. Wu *et al.* [57] deposited carbon nanotube film by MAPLE method. And after that success, TiO₂ and SnO₂ nanoparticles were deposited by the researchers [58]. After characterization, the researchers found that the nanoparticles maintain same crystal structure and size. Angel and his co-works [59] successfully deposited functionalized single wall carbon nanotubes by MAPLE method. The HR-TEM picture (Figure 6) indicate that the structure of the carbon nanotubes were protect by the matrix. In this study, different laser fluence was applied to investigate the relationship between the laser fluence and the material structure (after deposition). The result of this study is that the increase of the laser fluence would lead to the decomposition of the functional groups(carboxylic acid groups) when the laser fluence exceeded 0.4 J/cm.

In recent years, the researchers have change their focus of the nanoparticle deposition. A series of nanoparticles which have delicate structure were deposited. Hunter *et al.* [60] deposited carbon nanopreals and fabricated gold/nanoparticle composite films by MAPLE. Magnetron sputtering was applied in this experiment and combined with MAPLE to produce nanocomposite. Gyorgy *et al.* [61] deposited CdSe/ZnS Core/Shell quantum dots by UV-MAPLE. The HR-TEM image (figure 7) indicate that the crystal structure of the CdSe/ZnS quantum dots remain intact.

Angel and his co-workers [62] studied about depositing graphene oxide/iron-oxide nanocomposite by MAPLE method. The nanocomposite films were deposited on the surface of polydimethylsiloxane substrates. The graphene oxide/iron oxide nanocomposites were deposited by two ways: one is vacuum background and another is ammonia rich background. The result show that the formation of pyridinic nitrogen moieties in the basic plane of graphene oxide.

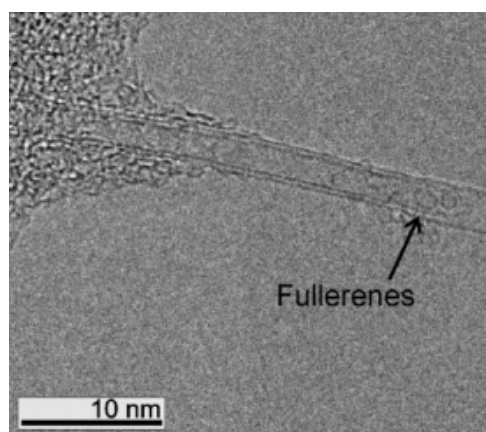


Figure 6. HR-TEM picture of the deposited single wall carbon nanotubes (SWCNTs). Reproduced with permission. ⁵⁹ Copyright 2017, Elsevier.

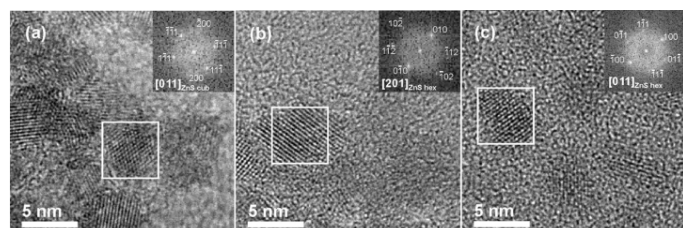


Figure 7. HR-TEM image of CdSe/ZnS particles after (a) drop-cast (b) 0.2 J/cm² laser fluence (c) 0.1 J/cm² laser fluence. Reproduced with permission. ⁶¹ Copyright 2017, American Chemical Society.

At same time, a series of magnetic particles and polymer composites were deposited by the researchers. R. Cristescu *et al.* [63] deposited Fe₃O₄/oleic acid/cefepime nanoparticles by MAPLE process. Alina *et al.* fabricated Fe₃O₄@*Cinnamomum verum* film by MAPLE method. The characterization result show that the property and the structure of the particles were still preserved. The thin film of Fe₃O₄@*Cinnamomum verum* increase anti-adherent (bacteria) properties of the gastrostomy tubes. Valentina Grumezescu and her co- workers deposited magnetic particles covered by polylactic-co-glycolic acid-polyvinyl alcohol (PLGA-PVA) onto the solid surface. The SEAD patterns of the particles indicated that the deposited particles still keep it property and structure. Though the bioevaluation tests, it can be found that the biocompatibility of this film is good and possess anti-adherence and antibiofilm properties. The table one summary the organic and inorganic film which deposited by MAPLE.

Our contribution

For over a decade, the MAPLE technique was used to modify the surface of the biomaterials by depositing the materials like polymer to change the property of its surface. To overcome the drawback of the biomaterials, various polymers and nanomaterials were chosen by the researchers. Among these drawbacks, irreversible protein adsorption and bacterial contamination on the surface of biomaterials may cause severe problem of the biomaterials and implants. Therefore a lot of the researchers were focusing on this topic and studying prevent this problem by various surface modification methods. Although a lot of works has been published in this field, there were not many researchers focus on surface modification by MAPLE to prevent biofouling, which is specifically suitable for modifying the surface of biomaterials.

Our group has focused on this topic for a long period. The biomaterial which was used to be modified was silicone hydrogel. Silicone hydrogel has better oxygen transfer rate than the conventional hydrogels because it has a different oxygen transport route with less resistant. This transport mechanism is based on the inclusion of siloxane group (Si-O-Si) in the polymeric network [64]. However, the native hydrophobicity and biofouling tendency of silicone hydrogel would strong limiting its biomedical application. Studies show that proteins get adsorbed on the hydrophobic surface within seconds and will cause adverse side effects like microbial infection [65-67]. In order to be used in biomedical applications, surface of silicone hydrogel need to be modified to increase the hydrophilicity of silicone hydrogel. Our group have done several studies about this topic. Pei and his co-workers [68] deposited Pei and his co-workers deposited PEG on the surface of the silicone hydrogel to change the hydrophobic property of it. The result (Figure 8) indicate the antimicrobial efficiency of the silicone hydrogel surface increased since the surface of silicone hydrogel becoming hydrophilic.

Guobang and his co-workers deposited ZnO-PEG nanoparticles by MAPLE method. Zinc-base nanomaterials process excellent anti-corrosion property and good antibacterial property. The result show that ZnO-PEG nanocomposited coating (Figure 9) reduces over 50% protein absorption on silicone hydrogel [69].

Meanwhile, our group studied about deposited Ag-PVP nanoparticles MAPLE technique. Guobang and his co-workers deposited Ag-PVP nanoparticles by traditional MAPLE method [70]. The average diameter of Ag NPs that have undergone the MAPLE process for 60 min is 11.61 ± 3.58 nm. The low diameter Ag NPs would have more surface area to release the silver ion to increase the antimicrobial efficiency. And the result show that over 60% of UV light

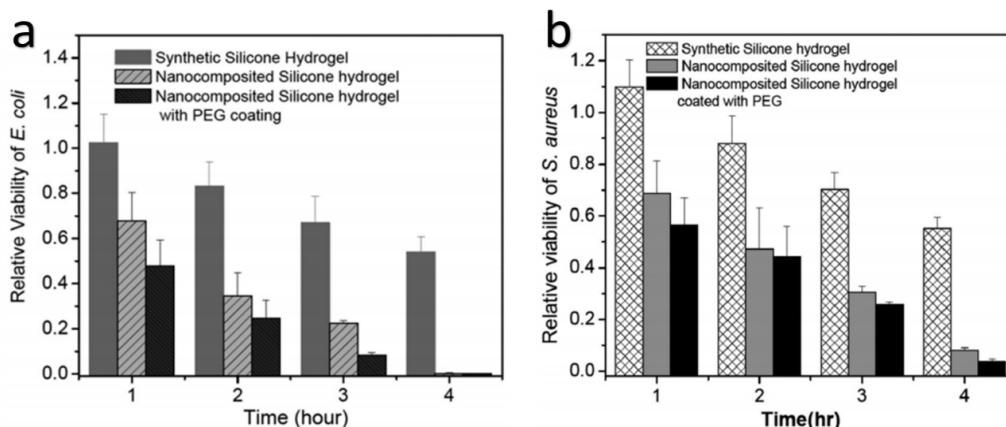


Figure 8. Antimicrobial efficiency of silicone hydrogel and nanocomposited silicone hydrogel with/without PEG coating to (a) *E. coli* and (b) *S. aureus*. Reproduced with permission.⁶⁸ Copyright 2017, Royal Society of Chemistry.

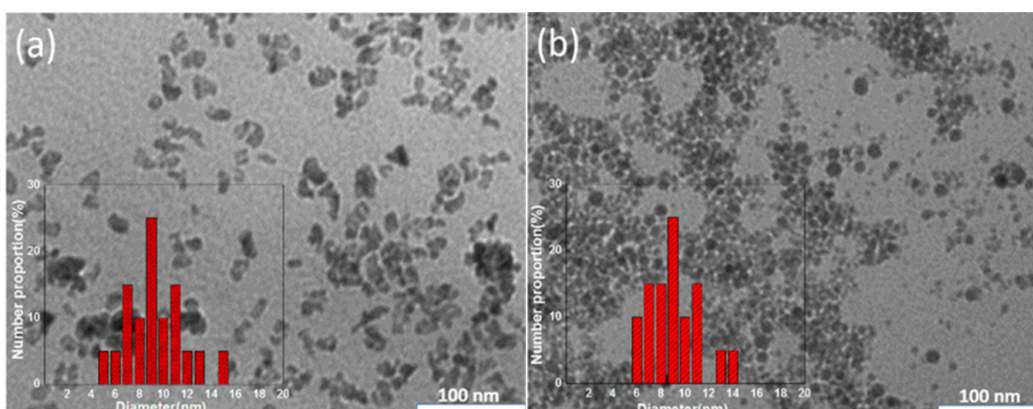


Figure 9. TEM micrographs of (a) ZnO-PEG NPs prepared by sol-gel method, (b) ZnO-PEG NPs deposited on Cu grid by MAPLE process. Reproduced with permission.⁶⁹ Copyright 2017, Elsevier.

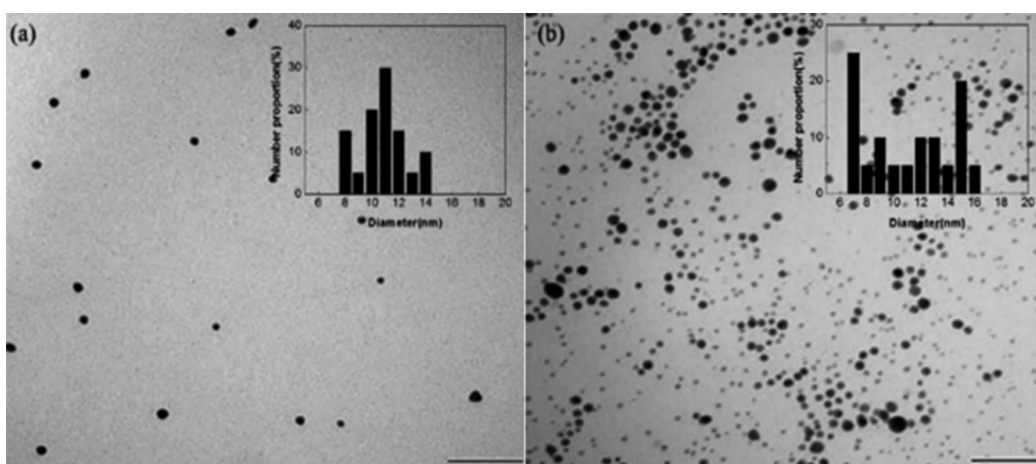


Figure 10. TEM micrograph of (a) Ag NPs produced by photochemical reduction; (b) Ag NPs deposited on a Cu grid through the MAPLE process. The scale bar refers to 100 nm. Reproduced with permission.⁷⁰ Copyright 2017, Royal Society of Chemistry.

in the range of 300–450 nm can be blocked by this Ag NPs thin film and the silicone hydrogel still process the high-oxygen permeability.

Future research for MAPLE method

During reviewing the former works and processing the MAPLE experiment, the problem that the parameter of MAPLE system strongly

influence the result of the experiment came out. For example, the wavelength of the laser source for the MAPLE system are vary. (from 193 nm to 3000 nm). But most of the former works described the experiment process without mentioned whether this laser wavelength suitable for this target materials/solvent or not. Getting a better understand of the way that laser wavelength and laser pulse duration

influence the laser ablation process, film morphology and material structure after deposition is really important for the development of the MAPLE technique. The future research for the MAPLE technique may focus on this part and the cooperation between the laser and the volatile solvent.

Conclusion

In this article, we briefly discussed origins of MAPLE deposition, the mechanism of the MAPLE deposition process and the application of the MAPLE technique. In about 20 years, MAPLE technique achieved success of depositing various materials such as polymer, protein and nanoparticles. It emerged as a viable alternative route to fabricate thin film without influence the structure and the property of the target material. MAPLE deposited thin film could be applied to drug delivery systems, medical and implant coatings, organic electronic devices and sensors. By changing the surface property of the target, MAPLE technique can remove the drawback of a series of materials or devices and broad the application field of these material and devices. It is clear that the MAPLE still have some disadvantages such as it may change the structure of the materials when the solvent selection is not appropriate or the laser fluence is too high for the target material. This technique is highly depend on the coordinate between the laser parameter, solvent selection and the property of the target material. The future work of MAPLE deposition technique will include more about the solvent selection and the laser parameter influence.

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